Sash Assembly Station FMS 641 - 643

Stable design, smooth running adjustment and high ease of use.

Characteristic features:

- **FMS 641:** Manually controlled operation of the sash centering device
- **FMS 643:** PLC controlled operation of the sash centering device
- Smooth running adjustment of the sash clamping and centering device, screwing unit and corner hinge drilling unit by precision flat guides

Optional extras:
- Feed screwdriver with pneumatic depth stop
- Pneum. drill unit for tilt and turn gear drilling, also available with pneumatic feed and double drill head
- Various fitting punches
- Fitting magazine
- Glazing bead measurement sensing and barcode printer
- Profile support with felt strips

Technical data:

- Air pressure (bar): 6 - 8
- Air consumption (L):
  - approx. 200, depending on the sash size
- Sash dimensions min. (mm): 260 inside
- Sash dimensions max. (mm): 2,500 outside
- Working height (mm): 900 - 950 adjustable
- Machine dimensions L x D x H (mm):
  - approx. 3,100 x 2,000 x 1,000
- Weight (kg): approx. 350-420

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